

### ABSTRACT

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The invention relates to the use of ratios, products and non-linear functions of adsorption,  
5 emission or scattering of light as variables in standard regression and chemometric  
techniques to predict a characteristic or property of a solid or liquid. The use of one or  
more non-linear functions within a relationship between measured spectral properties and  
characteristic properties of solutions and solids provides an improved means to determine  
10 a property when the intensities represent or relate to components that are colinear or  
interrelated due to restraints associated with composition, chemical processes, or  
molecular structure. The invention relates to the use of ratios of Raman peak intensities  
to predict the properties of a solution or a solid such as pulp that is processed with the  
solution. The intensity of the Raman shifted light is used to create Raman peak intensity  
15 ratios. These Raman intensities are related to the concentration of species dissolved in  
the liquid. The Raman spectra are baseline corrected and the scattering from a water  
reference is subtracted before extraction of intensities for Raman peak intensity ratios.  
The Raman scattering intensities provide a good measure of the concentration of small,  
oxygenated molecules. The potential of an oxidative reductive process is conveniently  
determined using Raman peak intensity ratios. Relevant small molecules and complex  
20 ions in the pulp and paper industry include  $\text{SO}_4^{2-}$ ,  $\text{SO}_3^{2-}$ ,  $\text{H}_2\text{O}_2$ ,  $\text{ClO}_2$ ,  $\text{HClO}_3$ , silicates,  
acetic acid,  $\text{HClO}_3$ , Chlorate  $\text{ClO}_3^-$ , Chlorous Acid  $\text{HClO}_2$ , Chlorite  $\text{ClO}_2^-$ , Hypochlorous  
Acid  $\text{HClO}$ , Hypochlorite  $\text{ClO}^-$ , phosphate, nitrate, nitrites. The method may also be  
used to determine a property related to the relative size, degree of polymerization,  
branching or network formation of complexing or polymerized species. The method may  
25 also be used to measure large molecules such as hemicellulose, extractives and pectic  
substances.